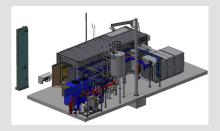


Reference Projects

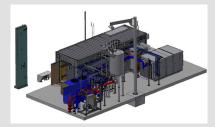
in chronological order



US, Boston

Start of operation Biogas Upgrading 2024
Type of biogas upgrading
Type of raw gas
Hourly Biomethane Production
Biomethane Usage

In planning phase Amine Scrubbing Biogas from Energy Crops 4'198 Nm³/h Biomethane for gas-grid injection



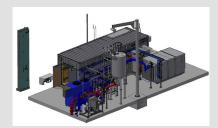
US, Auburn

Start of operation Biogas Upgrading 2024 Type of biogas upgrading Type of raw gas

Hourly Biomethane Production Biomethane Usage

In planning phase Membrane Technology Biogas from Source Separated Municipal Waste 547 Nm³/h

Biomethane for gas-grid injection

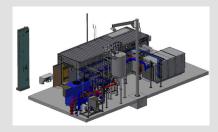


US, Rice Lake

Start of operation Biogas Upgrading

Type of biogas upgrading
Type of raw gas
Hourly Biomethane Production
Biomethane Usage

In planning phase Membrane Technology Biogas from Agricultural Residues 296 Nm³/h Biomethane for gas-grid injection



CA, London II

Start of operation Biogas Upgrading

2023 Type of biogas upgrading Type of raw gas

Hourly Biomethane Production Biomethane Usage

In construction Membrane Technology Biogas from Green Waste & Bio Waste 1'200 Nm³/h Biomethane for gas-grid injection

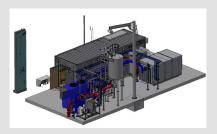


US, WTI Baltimore SNCR/DyNOR and FFBH Retrofit

Date of overhaul Service

Type of Service

In planning phase Retrofit

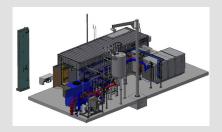


US, Carpenter

Start of operation Biogas Upgrading

Type of biogas upgrading Type of raw gas Hourly Biomethane Production Biomethane Usage

Membrane Technology Biogas from Agricultural Residues 575 Nm³/h Biomethane for gas-grid injection, Compression Bio-CNG



US, Windsor

Start of operation Biogas Upgrading

Type of biogas upgrading Type of raw gas Hourly Biomethane Production Biomethane Usage In planning phase Membrane Technology Biogas from Agricultural Residues 575 Nm³/h Biomethane for gas-grid injection, Compression Bio-CNG



US, Escondido

Start of operation 2021 Project Proje

Project Scope

2023

Anaerobic Digestion, Biogas System, Biomethane System, Digestate Treatment, Waste Handling

Anaerobic Digestion

Number of Digester(s)
Net volume per digester

Waste Type

Biogas Upgrading

Type of biogas upgrading

Type of raw gas

2'100 m³ Food Waste, Green Waste Membrane Technology

Biogas from Green Waste & Bio Waste, Biogas from Energy Crops, Biogas from Agricultural Residues, Biogas from Source Separated

Municipal Waste

Biomethane Usage Biomethane for gas-grid injection



US, Escondido

Start of operation Biogas Upgrading

Type of biogas upgrading

Type of raw gas

Waste Hourly Biomethane Production

Biomethane Usage

Membrane Technology

Biogas from Green Waste & Bio

500 Nm³/h

Biomethane for gas-grid injection



CA, London

Start of operation Biogas Upgrading 2020

Type of biogas upgrading

Type of raw gas

Hourly Biomethane Production

Biomethane Usage

Membrane Technology

Biogas from Green Waste & Bio

Waste

800 Nm³/h

Biomethane for gas-grid injection



US, Baltimore Concept study phase 1 2019

Date of overhaul Service

Type of Service

Study



US, HZI USA Westchester new CCS IC

Date of overhaul Service

2019

Type of Service

Optimization, Performance Increase



US, Ecomaine - Assistance Studies HZI-USA

Date of overhaul 201

Service Type of Service Study



US, San Luis Obispo

Start of operation 201

Project Scope EIC, Civil Works, O&M, Waste

Handling, Anaerobic Digestion, Digestate Treatment, BOP, Biogas

System

1'800 m³

Anaerobic Digestion Number of Digester(s)

Net volume per digester

Waste Type Bio Waste, Green Waste
Type of Biogas Utilisation Combined Heat and Power

CHP Electrical Power 853 kWel



US, Olmsted L5, MN

Biogas Utilisation

Start of operation 2010
Combustion Concept Air-cooled Grate

Fuel Municipal Solid Waste, Waste Oil

Number of Lines

Throughput per line 7.93 t/h
Thermal power per line 23.30 MW
Concept 2-pass boiler

Boiler Concept

Superheated Steam 29 t/h at 44 bar(a) and 346 °C Flue gas treatment Concept SNCR, Fabric Filter, Spray Dryer

Throughput per line 46'300 m³/h (STP)
Energy recovery Output Electrical Power, Steam



US, Millbury Tiefergelegte Dachstücke 2010

Date of overhaul 2010

Service Type of Service Overhaul



US, WTI East Liverpool, OH (spare parts)

Date of overhaul

Type of Service Spare Parts Service



US, Cross Unit 4

Date of overhaul Flue gas treatment 2008 Concept

Number of Lines

Fuel

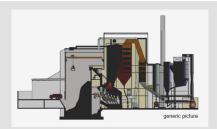
Reactant

Throughput per line

Spray tower, single-loop

limestone

2'340'100 m³/h (STP)



US, PS Warrick 1 - 4

Date of overhaul Flue gas treatment 2008 Concept

Number of Lines

Fuel

Reactant

Throughput per line

Spray tower, single-loop

limestone

3'050'000 m³/h (STP)



US, Huntington, Ut

Date of overhaul Flue gas treatment 2006 Concept

Number of Lines

Fuel

Reactant

Throughput per line

Spray tower, single-loop

lime

1'812'000 m³/h (STP)

Spray tower, single-loop



US, Cross Unit 3

Date of overhaul Flue gas treatment

2006 Concept Number of Lines

Fuel Reactant

limestone

Throughput per line 2'340'100 m³/h (STP)



US, Corn Plus, Winnebago, MN

Start of operation Combustion

2005 Concept Fuel

Fluidised Bed Corn Syrup

Number of Lines Throughput per line Thermal power per line

22.70 t/h 38.00 MW

Flue gas treatment Concept Energy recovery Output

Dry Sorption Reactor, Fabric Filter

Steam



US, Hampton Roads, VA

Start of operation Combustion

2005 Concept Fuel

Fluidised Bed Sewage Sludge

Number of Lines Throughput per line Thermal power per line

1.10 t/h 2.60 MW

Flue gas treatment

Concept
Throughput per line

Scrubber

23'000 m³/h (STP)



US, MCES, St. Paul, MN

Start of operation Combustion

2004 Concept Fuel

Fluidised Bed Sewage Sludge

3

Number of Lines Throughput per line Thermal power per line Concept

4.00 t/h 9.40 MW

Flue gas treatment

Scrubber Reactant

SNCR, Fabric Filter, Scrubber

Throughput per line

40'190 m³/h (STP)

Energy recovery

Output

Steam



US, WWTP Lynn, MA

Start of operation Combustion

Concept Fuel

Number of Lines 1.07 t/h Throughput per line 2.10 MW Thermal power per line

Flue gas treatment Concept Scrubber, Electrostatic Precipitator

(1 Field)

Fluidised Bed

Sewage Sludge

40'100 m³/h (STP) Throughput per line



US, McKay Bay, Tampa, FL

Start of operation Combustion

Concept Fuel

Air-cooled Grate Municipal Solid Waste Number of Lines 9.46 t/h Throughput per line

Thermal power per line Concept Boiler

Steam

26.30 MW 2-pass boiler

24 t/h at 45 bar(a) and 371 °C



US, Palo Alto, CA

Start of operation Combustion

2000 Concept Fuel Number of Lines

Throughput per line Concept

Throughput per line

Sewage Sludge 1.20 t/h

Multiple Hearth

Scrubber 18'500 m³/h (STP)



US, 3M Cottage Grove, MN

Start of operation Combustion

Flue gas treatment

1999 Concept Fuel Number of Lines Throughput per line

Rotary Kiln Industrial Waste

7.29 t/h 38.10 MW Thermal power per line



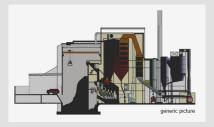
US, East Norriton, PA

Start of operation 1999 Combustion Conf

Concept Fluidised Bed
Fuel Sewage Sludge
Number of Lines 1

Throughput per line 1.10 t/h
Concept Scrubber

Throughput per line 23'000 m³/h (STP)



US, PPG, Lake Charles LA

Start of operation
Flue gas treatment

Flue gas treatment

1997 Concept Number of Lines

Fuel

Throughput per line

Scrubber

1.00 t/h

SNCR

Scrubber

Industrial Waste 36'500 m³/h (STP)



US, Columbia Metro, SC

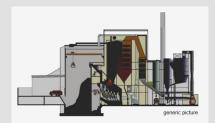
Start of operation 1996 Combustion Concept

Boiler

Concept Multiple Hearth
Fuel Sewage Sludge
Number of Lines 2

Throughput per line Flue gas treatment Concept

Throughput per line 11'500 m³/h (STP)



US, Hoffmann-La Roche Nutley, NJ

Start of operation 1995
Combustion Concept Rocking Kiln
Fuel Industrial Waste

Number of Lines 1
Throughput per line 0.40 t/h
Thermal power per line 2.00 MW
Concept Water Injection

Steam
Flue gas treatment Concept



US, Lisbon, CT

Boiler

Start of operation 1995 Concept Combustion

Air-cooled Grate Fuel Municipal Solid Waste

Number of Lines 9.40 t/h Throughput per line 28.00 MW Thermal power per line Concept 3-pass boiler

Steam 30 t/h at 59 bar(a) and 440 °C Electrical Power

Output Energy recovery



US, Falls Township, PA

Start of operation 1994 Air-cooled Grate Combustion Concept Fuel Municipal Solid Waste

Number of Lines Throughput per line 28.35 t/h Thermal power per line 84.50 MW

Boiler Concept 3-pass boiler 94 t/h at 90 bar(a) and 499 °C Steam

Output Electrical Power Energy recovery

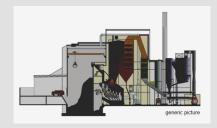


US, Greater Lawrence, MA

Start of operation 1994 Combustion Concept Fuel

Sewage Sludge Number of Lines

9.00 t/h Throughput per line



US, PS Culley Station

Date of overhaul 1994 Flue gas treatment Concept

Number of Lines

Fuel Reactant

Throughput per line

Spray tower, single-loop

limestone

1'705'800 m³/h (STP)

Multiple Hearth



US, Big Blue River WWTP, MSStart of operation 1993

Start of operation Combustion

Concept Fuel

Sewage Sludge Number of Lines Throughput per line 8.00 t/h



US, R.L. Sutton WWTP, GA

Start of operation Combustion

1993 Concept Fuel Number of Lines Throughput per line

Multiple Hearth Sewage Sludge

Spray tower, dual-loop

Multiple Hearth

4.50 t/h

Multiple Hearth



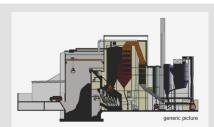
CA, PS Belledune 2

Date of overhaul Flue gas treatment

Concept Number of Lines Fuel

Reactant limestone

Throughput per line 1'500'000 m³/h (STP)



US, Brockton Wastewater Tr., MA

Start of operation Combustion

1992 Concept Fuel Number of Lines

Sewage Sludge 1.80 t/h Throughput per line



US, WTI East Liverpool, OH

Start of operation Combustion

Concept Rotary Kiln Fuel Industrial Waste

Number of Lines

Throughput per line 8.13 t/h 28.80 MW Thermal power per line SNCR, Dry Sorption Reactor,

Flue gas treatment Concept

Electrostatic Precipitator (1 Field),

Scrubber, Spray Dryer 88'000 m3/h (STP)

Throughput per line Energy recovery Output Steam



US, Broward North, FL

Start of operation 1991 Combustion Concept

Air-cooled Grate Municipal Solid Waste Fuel Number of Lines

28.35 t/h Throughput per line Thermal power per line 84.50 MW

Boiler Concept 3-pass boiler 87 t/h at 59 bar(a) and 440 °C Steam

Energy recovery Output **Electrical Power**



US, Broward South, FL

Start of operation 1991 Combustion Concept

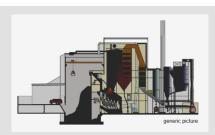
Boiler

Air-cooled Grate Fuel Municipal Solid Waste

Number of Lines Throughput per line 28.35 t/h Thermal power per line 84.50 MW Concept 3-pass boiler

Steam 87 t/h at 59 bar(a) and 440 °C

Output Electrical Power Energy recovery



US, Cincinnati Water Works, OH

Start of operation 1991 Combustion Concept Fluidised Bed Activated Carbon, Sewage Sludge Fuel

Number of Lines

Throughput per line 18.10 t/h



US, EXXON, Baton Rouge, LA

Start of operation Combustion

1991 Concept Fuel

Fluidised Bed

Multiple Hearth

Sewage Sludge

Activated Carbon, Industrial

Sludge

Number of Lines 1
Throughput per line 1.40 t/h



US, Savannah, GA

Start of operation Combustion

1991 Concept Fuel

Number of Lines 1
Throughput per line 2.00 t/h



US, Spokane, WA

Start of operation 1991 Combustion Concept

Concept Air-cooled Grate
Fuel Municipal Solid Waste
Number of Lines 2

Throughput per line 15.10 t/h
Thermal power per line 48.10 MV

Thermal power per line 48.10 MW
Boiler Concept 3-pass boiler
Steam 43 t/h at 57 bar(a) and 440 °C

Energy recovery Output Electrical Power



US, Upper Moreland, Hatboro, PA

Start of operation Combustion

1991 Concept Fuel Number of Lines

Multiple Hearth Sewage Sludge

1.00 t/h

Throughput per line



US, Cincinnati (Mill Creek), OH

Start of operation



US, Concord, Penacoock, NH

Start of operation 1989 Combustion

Concept

Fuel

Number of Lines Throughput per line

Thermal power per line

Steam

Energy recovery

Boiler

Boiler

28.00 MW Concept 2-pass boiler 27 t/h at 45 bar(a) and 399 °C Output

Air-cooled Grate

Municipal Solid Waste

Electrical Power

9.40 t/h



US, Gloucester, NJ

Start of operation Combustion

1989 Concept Fuel

Number of Lines Throughput per line

Thermal power per line Concept

Steam Output

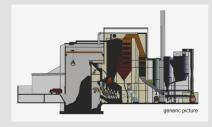
Energy recovery

Air-cooled Grate Municipal Solid Waste

9.40 t/h 28.00 MW 2-pass boiler

30 t/h at 45 bar(a) and 398 °C

Electrical Power



US, Stone Container Corp., MI

Start of operation Combustion

1989 Concept

Fuel Number of Lines Throughput per line Fluidised Bed Industrial Sludge



US, Retrofit grate incineration Date of overhaul 1988

Date of overhaul Combustion

Service

Boiler

Concept Fuel

Number of Lines Throughput per line

Type of Service

Multiple Hearth Sewage Sludge

8.50 t/h Retrofit



US, Bridgeport, CT

Start of operation 1988 Combustion Concept

Fuel Number of Lines Throughput per line

Thermal power per line Concept

Steam Output Energy recovery

Air-cooled Grate Municipal Solid Waste

28.35 t/h 85.00 MW 3-pass boiler

87 t/h at 59 bar(a) and 449 °C

Electrical Power



CA, Montreal WWTP

Start of operation Combustion

1988 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

0.60 t/h



US, City of Youngstown, OH Date of overhaul 1987

Date of overhaul Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

7.30 t/h

Air-cooled Grate

Fluidised Bed



US, Claremont, NH

Start of operation 1987 Combustion Concept Fuel

Fuel Municipal Solid Waste
Number of Lines 2
Throughput per line 3.80 t/h
Thermal power per line 11.00 MW

Boiler Concept 3-pass boiler
Steam 10 t/h at 41 bar(a) and 315 °C

Energy recovery Output Electrical Power



US, Indianapolis (Belmont), INDate of overhaul 1987

Date of overhaul 1987
Combustion Concept
Fuel

Fuel Sewage Sludge
Number of Lines 1
Throughput per line 6.40 t/h



US, Millbury, MA

Boiler

Start of operation 1987
Combustion Concept Air-cooled Grate
Fuel Municipal Solid Waste

Number of Lines 2
Throughput per line 28.30 t/h
Thermal power per line 85.00 MW
Concept 3-pass boiler

Steam 87 t/h at 59 bar(a) and 446 °C

Energy recovery Output Electrical Power



US, PPG, Circleville, OH

Start of operation 1987 Combustion Concept Fuel

oncept Rotary Kiln lel Industrial Waste, Hazardous waste

Number of Lines 1
Throughput per line 5.00 t/h
Thermal power per line 17.50 MW



CA, Swan Hills, Alberta

Start of operation Combustion

Boiler

Concept Fuel

Rocking Kiln

Industrial Waste, Hazardous

waste 2

Number of Lines Throughput per line Concept

Steam

0.90 t/h Water Injection



US, Austin, TX

Start of operation Combustion

1987 Concept Fuel Number of Lines

Air-cooled Grate Municipal Solid Waste

Throughput per line 15.00 t/h Thermal power per line 44.90 MW



US, Baltimore, MD

Start of operation 1985 Combustion

Concept Fuel Number of Lines

Air-cooled Grate Municipal Solid Waste

Throughput per line 28.30 t/h Thermal power per line 85.00 MW Concept 2-pass boiler

Superheated Steam

Energy recovery Output

Boiler

Boiler

77 t/h at 59 bar(a) and 440 °C

Electrical Power



US, Westchester Country, NY

Start of operation 1984 Combustion

Concept Fuel

Air-cooled Grate Municipal Solid Waste

Number of Lines Throughput per line

28.30 t/h 71.60 MW

Thermal power per line

Concept

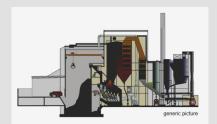
3-pass boiler

Steam

77 t/h at 59 bar(a) and 440 °C

Output Energy recovery

Electrical Power



US, Consolidated Packaging, IA Start of operation 1981

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

t/h



US, G.E. Waterford, NY

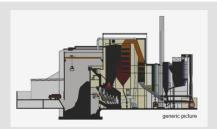
Start of operation Combustion

1981 Concept Fuel

Rotary Kiln Industrial Waste, Hazardous

waste

Number of Lines 4.17 t/h Throughput per line Thermal power per line 14.00 MW



US, PS Martin Lake 4

Date of overhaul Flue gas treatment

Concept

Number of Lines

Fuel Reactant

Throughput per line

Spray tower, dual-loop

limestone

2'400'000 m³/h (STP)



US, WLSSD, Duluth, MI

Start of operation Combustion

1978 Concept Fuel

Fluidised Bed

Refuse Derived Fuel, Sewage

Sludge

Number of Lines Throughput per line 13.00 t/h



US, Stone Container Corp. II, OH Start of operation 1978

Start of operation Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

t/h



US, Packaging Corp. Of Am., MI Start of operation 1977

Start of operation Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Pulp Sludge

t/h



US, Papillion Creek Water, NE

Start of operation Combustion

1977 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

5.80 t/h



US, Saratoga Country Sewer, NY

Start of operation Combustion

1977 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

6.00 t/h



US, Tyrone Borough Sewer Auth., PA Start of operation 1977

Combustion

Concept Fuel

Fluidised Bed Sewage Sludge

Number of Lines Throughput per line 3.60 t/h



CA, Cabano, Quebec

Start of operation Combustion

1976 Concept Fuel

Fluidised Bed Industrial Sludge

Number of Lines

Throughput per line 12.50 t/h



US, Quaker Oats Comp., TX Start of operation 1976

Start of operation Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed **Biomass**

t/h



CA, Domtar Fine Papers Ltd. Start of operation 1975

Combustion

Concept Fuel

Fluidised Bed Industrial Sludge

Number of Lines Throughput per line t/h



US, Saugus Boston, MAStart of operation 1975

Concept Combustion

Air-cooled Grate Fuel Municipal Solid Waste Number of Lines

Throughput per line 28.30 t/h 85.00 MW Thermal power per line 3-pass boiler Concept

Boiler Steam 84 t/h at 45 bar(a) and 454 °C

Output Energy recovery



CA, Quebec

Start of operation 1974 Combustion Concept Fuel

Number of Lines Throughput per line 10.40 t/h

28.00 MW Thermal power per line Output Steam Energy recovery



US, Appleton Pap. Inc. Locks Mill, WI

Start of operation Combustion

1974 Concept Fuel Number of Lines

Fluidised Bed Pulp Sludge

Electrical Power

Air-cooled Grate

Municipal Solid Waste

Throughput per line t/h



US, Nekoosa-Edwards Paper, WI Start of operation 1974

Combustion

Concept Fluidised Bed Fuel Pulp Sludge Number of Lines

Throughput per line 12.30 t/h



US, Pa. Ref. Comp., Karns City, PA

Start of operation Combustion

Concept Fuel

Fluidised Bed Pulp Sludge

1.70 t/h

Number of Lines Throughput per line



US, Washington Sub. San. Com., MD Start of operation 1974

Combustion

Concept Fluidised Bed Fuel Sewage Sludge Number of Lines

Throughput per line 1.34 t/h



CA, Ontario Paper Comp. Ltd., Thorold Start of operation 1973

Combustion

Concept Fuel Number of Lines

Fluidised Bed Industrial Sludge

Throughput per line 7.60 t/h



CA, P.Retief Pap.Mills Ltd.,Natal Start of operation 1973

Start of operation Combustion

Concept Fuel Number of Lines

Fluidised Bed Industrial Sludge

6.80 t/h

Throughput per line



US, Borough Downingtown, PAStart of operation 1973

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

3.20 t/h



US, Koppers Company Inc., PAStart of operation 1972

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

16.00 t/h



US, Hoffmann-La Roche Inc., NJ

Start of operation Combustion

1972 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

t/h



CA, Great Lakes Paper, Ontario

Start of operation Combustion

1971 Concept Fuel

Fluidised Bed

Refuse Derived Fuel, Sewage

Sludge

Number of Lines Throughput per line

20.00 t/h



US, Dept. Of Sanitary Eng., DC Start of operation 1970

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

0.40 t/h



US, American Oil Comp., ND Start of operation 1969

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

0.70 t/h



US, Franconia Paper Corp., NH

Start of operation Combustion

1969 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Pulp Sludge

t/h



US, Shell Chem. Comp., TX

Start of operation Combustion

1969 Concept Fuel

Number of Lines Throughput per line Fluidised Bed

Refuse Derived Fuel, Industrial

Sludge



US, Walker Process Equip. III Start of operation 1968

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Sewage Sludge

8.00 t/h



US, Olin corporation, NC Start of operation 1967

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge

t/h



US, Wausau Paper Mills Comp., WI Start of operation 1967

Start of operation Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Pulp Sludge

6.80 t/h



US, WesCor Corp., KY

Start of operation Combustion

1967 Concept Fuel

Number of Lines Throughput per line Fluidised Bed Industrial Sludge



CA, MontrealStart of operation

Combustion

1966 Fuel

Number of Lines

Municipal Solid Waste

15.00 t/h Throughput per line



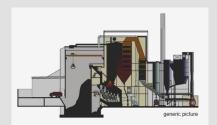
US, Container Corp. Of America, OH Start of operation 1964

Start of operation Combustion

Concept Fuel

Fluidised Bed Pulp Sludge

Number of Lines Throughput per line 7.60 t/h



US, Stone Container Corp., OHStart of operation 1964

Start of operation Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Pulp Sludge

14.20 t/h



US, Container Corp. Of Am., IN Start of operation 1960

Combustion

Concept Fuel

Number of Lines Throughput per line Fluidised Bed Pulp Sludge

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